Express Mail Number: EL052827295US Docket No.: B-3645 617074-8

Date: April 27, 1999

Commissioner of Patents and Trademarks
Box Patent Application
Washington, D.C. 20231

Sir:

jc515 U.S. PTO 04/27/99

jc549 U.S. PTO 09/300302 04/27/99

NEW APPLICATION TRANSMITTAL

Transmitted herewith for filing is the patent application of

Inventor(s): **(1) Gerardo Hidalgo Llinás**

(2) Antonio Muñoz-Escalona Lafuente

NOTE: Patent must be applied for in the name of all of the actual inventor or inventors.

For: **"PREPARATION AND USE OF HETEROGENEOUS CATALYST COMPONENTS FOR OLEFINS POLYMERIZATION"**

Enclosed are:

1. **The Papers Required For Filing Date Under 37 CFR 1.53(b):**

47 Pages of specification 2 Pages of abstract 4 Pages of claims

0 Sheets of drawings [ ] formal [ ] informal

[X] In addition to the above papers there is also attached 1 page of an amendment dated April 27, 1999.

Postcard
Claim to Priority

CERTIFICATION UNDER 37 CFR 1.10

I hereby certify that this paper and the documents referred to as enclosed therein are being deposited with the United States Postal Service in an Express Mail envelope with sufficient postage for Express Mailing on this date April 27, 1999 in an envelope as "Express Mail Post Office to Addressee" Mailing Label Number EL052827295US addressed to the:

Commissioner of Patents and Trademarks
Box Patent Application
Washington, D.C. 20231

Alex Martinez
(Typed or printed name of person mailing paper)

(Signature of person mailing paper)

NOTE: Each paper or fee referred to as enclosed herein has the number of the "Express Mail" mailing label placed thereon prior to mailing. 37 CFR 1.10(b).

2. **Declaration or oath**

[ ] Enclosed

[ ] original [ ] facsimile

executed by:

[ ] inventor(s)

[ ] legal representative of inventor(s) 37 CFR 1.42 or 1.43

[ ] joint inventor or person showing a proprietary interest on behalf of inventor who refused to sign or cannot be reached. 37 CFR 1.47.

[ ] petition and statement required by 37 CFR 1.47 also attached. See item 7 below for fee.

[X] Not Enclosed

[X] Application is made by a person authorized under 37 CFR 1.41(c) on behalf of all of the above named inventor(s). The declaration or oath, along with the surcharge required by 37 CFR 1.16(e) can be filed subsequently.

[ ] Showing that the filing is authorized. (Not required unless called into question. 37 CFR 1.41(d)).

NOTE: Where the filing is a completion in the U.S. of an international application under 35 U.S.C. 371(c)(4) then the declaration must be filed.

3. **Assignment**

[ ] An assignment of the invention to _____

_____

4. **Certified Copy**

[ ] A certified copy of foreign Patent Application

_____ from which priority is claimed.

NOTE: Must be referred to in oath or declaration. 37 CFR 1.55 and 163.

5. **Fee Calculation**

CLAIMS AS FILED				
Number Filed		**Number Extra**	**Rate**	**Basic Fee $ 760.00**
Total Claims	09 -20=	0 x	$ 18.00	0
Independent Claims	02 -03=	0 x	$ 78.00	0
Multiple Dependent Claim(s), If Any		0 x	$260.00	0

[ ] Amendment cancelling extra claims enclosed

[X] Amendment deleting multiple dependencies enclosed

[ ] Fee for extra claims is not being paid at this time

NOTE: If the fee for extra claims are not paid on filing they must be paid or the claims cancelled by amendment, prior to the expiration of the time period set for response by the Patent and Trademark Office in any notice of fee deficiency, 37 CFR 1.16(d).

Filing Fee Calculation $760.00

6. Small Entity Statement

[ ] Verified statement that this is a filing by a small entity under 37 CFR 1.9 and 1.27.

Filing Fee Calculation (50% of above) $_____

NOTE: If a verified statement is filed within 2 months of the date of payment of first fee then the excess fee paid will be refunded on request. Notice of January 20, 1983. 1027 TMOG 114.

7. Fee Payment Being Made At This Time

[X] Not Enclosed

[X] No filing fee is submitted. This and the surcharge required by 37 CFR 1.16(e) can be paid subsequently.

NOTE: Where the filing is a completion in the U.S. of an international application the fee must be paid.

[ ] Enclosed

[ ] filing fee $_____

[ ] recording assignment ($40.00; 37 CFR 1.21(h)(i)) $_____

[ ] petition fee for filing by other than all the inventors or person on behalf of the inventor where inventor refused to sign or cannot be reached. 37 CFR 1.47 and 1.17 (h) $_____

Total fees enclosed $_____

8. Method of Payment of Fees

[ ] check in the amount of $_____

[ ] charge account No. _____ in the amount of $_____
A duplicate of this transmittal is attached.

NOTE: Fees should be itemized is such a manner that it is clear for which purpose the fees are paid. 37 CFR 1.22(b).

9. Authorization to Charge Additional fees

[ ] The Commissioner is hereby authorized to charge the following additional fees which may be required to Account No. _____:

[ ] 37 CFR 1.16 (filing fees and presentation of extra claims)

[ ] 37 CFR 1.17 (application processing fees)

[ ] 37 CFR 1.18 (issue fee at or before Mailing of Notice of Allowance, pursuant to 37 CFR 1.311(b))

NOTE: 37 CFR 1.28(b) requires "Notification of any change in loss of entitlement to small entity status must be filed in the application ...prior to paying... issue fee".

10. Instructions As To Overpayment

[ ] Credit Account No. _____ [ ] refund

c/o LADAS & PARRY
5670 Wilshire Blvd., Ste 2100
Los Angeles, CA 90036-5679

Telephone: (323) 934-2300
Telefax: (323) 934-0202

Attorney: Richard P. Berg
Reg. No.: 28,145

EXPRESS MAIL NO.: EL052827295US

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Gerardo Hidalgo Llinás, et al.

Serial No.: Not yet assigned	)	Re: Preliminary Amendment
Filed: Concurrently herewith	)	Our Ref.: B-3645 617074-8
For: "PREPARATION AND USE OF HETEROGENEOUS CATALYST COMPONENTS FOR OLEFINS POLYMERIZATION"	)	Date: April 27, 1999

Hon. Commissioner of Patents and Trademarks
Box Patent Application
Washington, D.C. 20231

Sir:

Prior to examination of the above-identified application, it is respectfully requested that the following amendments be made to the claims:

IN THE CLAIMS

Claim 4, line 1	Please change "claims 1-2" to --claim 1--
Claim 5, line 1	Please change "claims 1-3" to --claim 1--
Claim 7, line 1	Please change "claims 1-6" to --claim 6--
Claim 8, line 2	Please change "claims 1-7" to --claim 6--

Please add the following new claims

-- 10. Heterogeneous catalytic component according to claim 1 wherein in the metallocene compound at least one L is a fluorenyl or octahydrofluorenyl ring.

11. Heterogeneous catalytic system comprising the heterogeneous catalytic component of claim 1 and a cocatalyst selected from the group consisting of:
alkylaluminoxane, trilakylaluminum, Lewis acid and mixtures thereof.

12. Process for the polymerization of alpha olefins in slurry, in gas phase, in bulk or in solution characterized by the use of the catalyst of claim 11.--

REMARKS

Amendment of the subject application is respectfully requested.

Respectfully submitted,

Richard P. Berg
Reg. No. 28,145

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"PREPARATION AND USE OF HETEROGENEOUS CATALYST COMPONENTS FOR OLEFINS POLYMERIZATION"

The present invention relates to heterogeneous catalytic systems and its use in olefin polymerization.

STATE OF THE ART

It is very well known that homogeneous catalytic systems present a disadvantage: when they are used in suspension polymerization processes, a part of the produced polymer adheres to the reactor walls; this effect is technically called "reactor fouling". Besides, in most cases, the particle size of the obtained polymer is very small and the apparent density is low, thus the industrial production is reduced. In order to prevent the reactor from fouling and to control the size and the morphology of the polymer particles which are formed, the homogeneous system can be supported on an inorganic oxide.

In the last years different preparatory strategies have been used in order to reach this aim. EPA-206794 (Exxon) discloses a catalyst which comprises a carrier, a metallocene, and an alumoxane. The carrier is first treated with alumoxane and then the metallocene is added. EP-A-295312 (Mitsui) discloses a catalyst consisting of a carrier wherein alumoxane is precipitated and then the resulting material is impregnated with a metallocene. No additional cocatalyst is used in the polymerization process.

The first application claiming a process wherein the metallocene is covalently bonded to the support surface is EP 293815 (HOECHST). The metallocene contains a SiOR group that reacts with the OH groups on the surface of the support.

EP 757053 (HOECHST) supports the metallocene by reacting the hydroxyls of the inorganic support with a metallocene which contains a M-R-Z-Cl group, wherein M is Si, Ge or Sn and Z is B, Si, Ge or Sn.

EP 757992 (Repsol) supports functionalized metallocenes being Cl-Si(Me_2)- by reacting the organometallic compound with or without functionalized carriers.

Unpublished application EP 97500187.6 in the name of the applicant supports the metallocene by reacting a metallocene containing a group $OSiR"_3$ wherein R" is C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_7-C_{20} alkenyl or C_7-C_{20} arylalkenyl with a inorganic support.

Object of the present invention is the preparation of a supported catalyst for polymerization of olefins, which results in a polymer having a very good morphology.

Thanks to the methods described in the present invention, heterogeneous catalysts can be obtained; they allow to effectively control the morphology and the distribution of particle sizes, with a regular growth of the polymer around the catalyst particles.

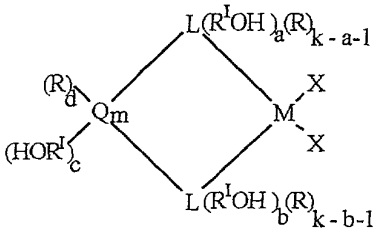
A further object of the present invention is a process for obtaining a supported catalyst by reacting a metallocene compound having an hydroxy group with an alumoxane or a trialkylaluminum.

DETAILED DESCRIPTION OF THE INVENTION

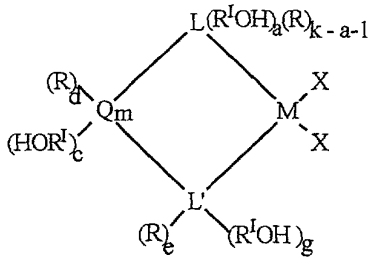
The present invention relates to heterogeneous catalytic systems obtained by reacting a specific class of metallocene compounds with an inorganic support.

According to the present invention the specific class of metallocene compounds is defined by general formulas I, II and III.

$$(LR_k)_z[LR_{k-f}(R^IOH)_f]_xMX_y \qquad I$$



II



III

wherein:

L, equal to or different from each other, is selected from the group comprising: cyclopentadienyl, indenyl, tetrahydroindenyl, fluorenyl, octahydrofluorenyl and benzoindenyl;

each **R** is independently selected from hydrogen, C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} alkylaryl, C_8-C_{20} arylalkenyl, linear or branched, optionally substituted by 1 to 10 halogen atoms, or a group SiR^{II}_3;

each R^I is independently a group SiR^{II}_2 or a divalent aliphatic or aromatic hydrocarbon group containing from 1 to 20 carbon atoms, optionally containing from 1 to 5 heteroatoms of groups 14 to 16 of the periodic table of the elements and boron ; preferably it is: C_1-C_{20} alkylene, C_3-C_{20}cycloalkylene, C_6-C_{20} arylene, C_7-C_{20} alkenyl, C_7-C_{20} arylalkylene, or alkylarylene, linear or branched, or a group SiR^{II}_2;

each **Q** is independently selected from B, C, Si, Ge, Sn;

M is a metal of group 3, 4 or 10 of the Periodic Table, Lanthanide or Actinide; preferably it is titanium, zirconium or hafnium;

each **X** is independently selected from: hydrogen, chlorine, bromine, OR^{II}, NR^{II}_2, C_1-C_{20} alkyl or C_6-C_{20} aryl ;

each R^{II} is independently selected from C_1-C_{20} alkyl , C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_8-C_{20} arylalkenyl or C_7-C_{20} alkylaryl, linear or branched; preferably R^{II} is methyl, ethyl, isopropyl;

L' is N or O;

k depends of the type of L; more specifically when L is cyclopentadienyl k is equal to 5, when L is indenyl k is equal to 7, when L is fluorenyl or benzoindenyl k is equal to 9, when L is tetrahydroindenyl k is equal to 11 and when L is octahydrofluorenyl, k is equal to 17;

z is equal to 0, 1 or 2;

x is equal to 1, 2 or 3;

y is equal to 1, 2 or 3;

x + **y** + **z** is equal to the valence of **M**;

m is an integer which can assume the values 1, 2, 3 or 4;

a and **b** are integers whose value ranges from 0 to k-1;

f is an integer whose value ranges from 1 to k; preferably f is 1;

g is an integer whose value ranges from 0 to 1;

c and **e** are equal to 0 or 1;

a + **b** + **c** is at least 1; preferably a + b + c is 1 or 2,

a + **g** + **c** is at least 1; preferably a + g + c is 1 or 2;

d is equal to 0, 1 or 2;

when **Q** is B, then **c** + **d** = 1;

when **Q** is C, Si, Ge or Sn, then **c** + **d** = 2;

when **L'** is N, then **g** + **e** = 1;

when **L'** is O, then **g** = 0 and **e** = 0.

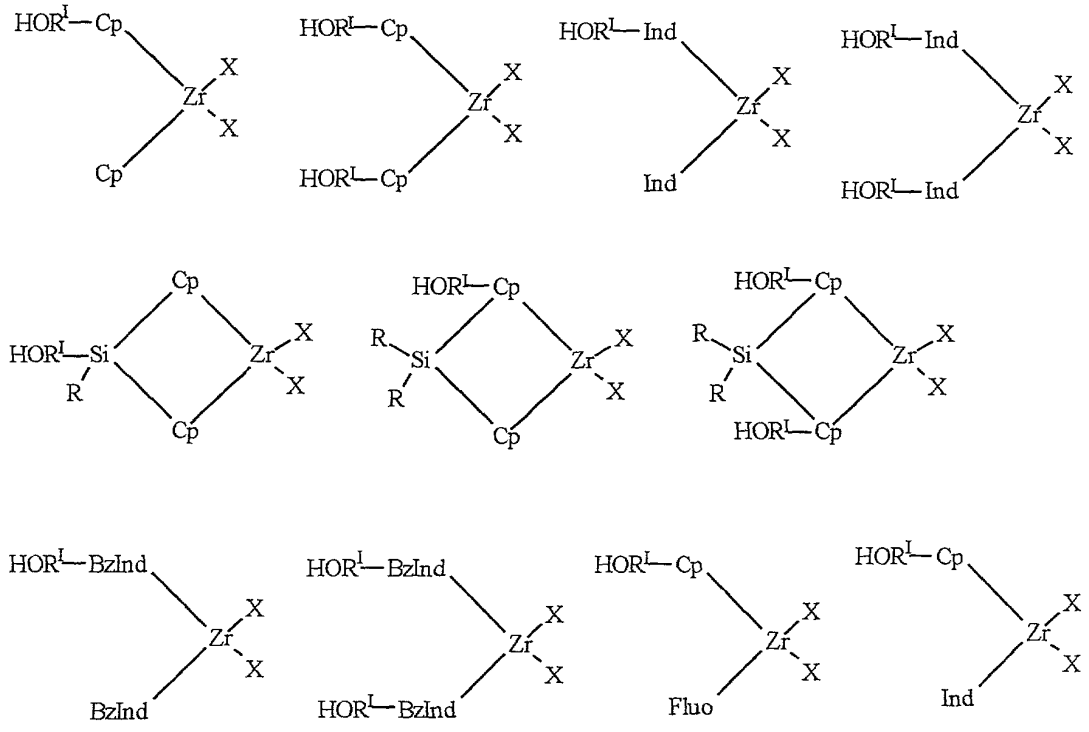
Non limiting examples of R^IOH are:

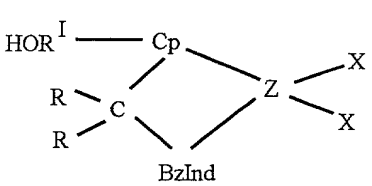
CH_2-CH_2OH; CH_2-CH_2-CH_2OH; O-CH_2-CH_2OH; $SiMe_2$-CH_2-CH_2OH; CH_2-C_5H_5-CH_2OH; $CH(C_2H_5)$-CH_2OH; $C(CH_3)_2$-$C(CH_3)_2OH$; $CH(CH_3)$-$CH(CH_3)OH$; $SiMe_2$-CH_2-CH_2-CH_2OH.

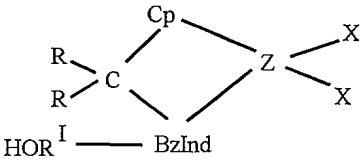
Preferably R^IOH is selected from CH_2-CH_2OH, CH_2-CH_2-CH_2OH, O-CH_2-CH_2OH, $SiMe_2$-CH_2-CH_2-CH_2OH.

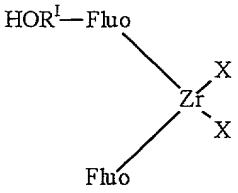
$SiMe_2$-CH_2-CH_2OH.

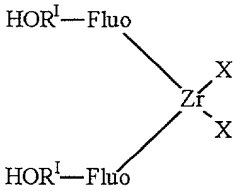
Preferred structures of compounds of formula I, II and III are the following:

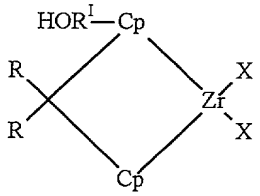


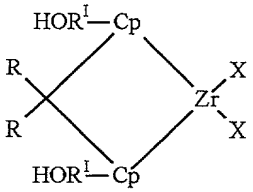


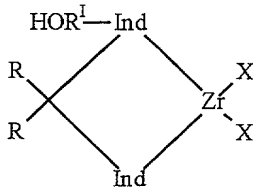


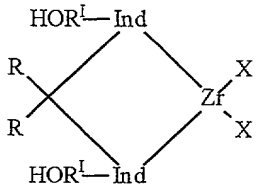


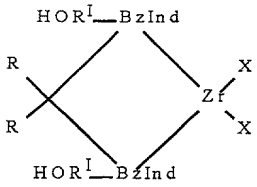


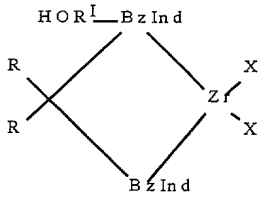


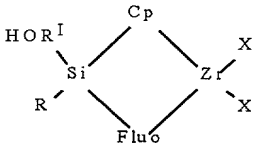


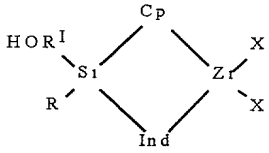


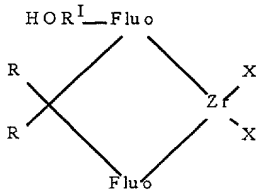


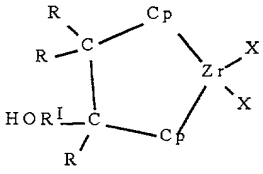


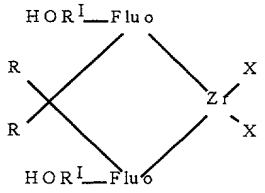


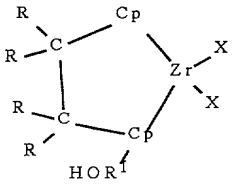


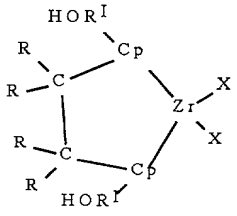


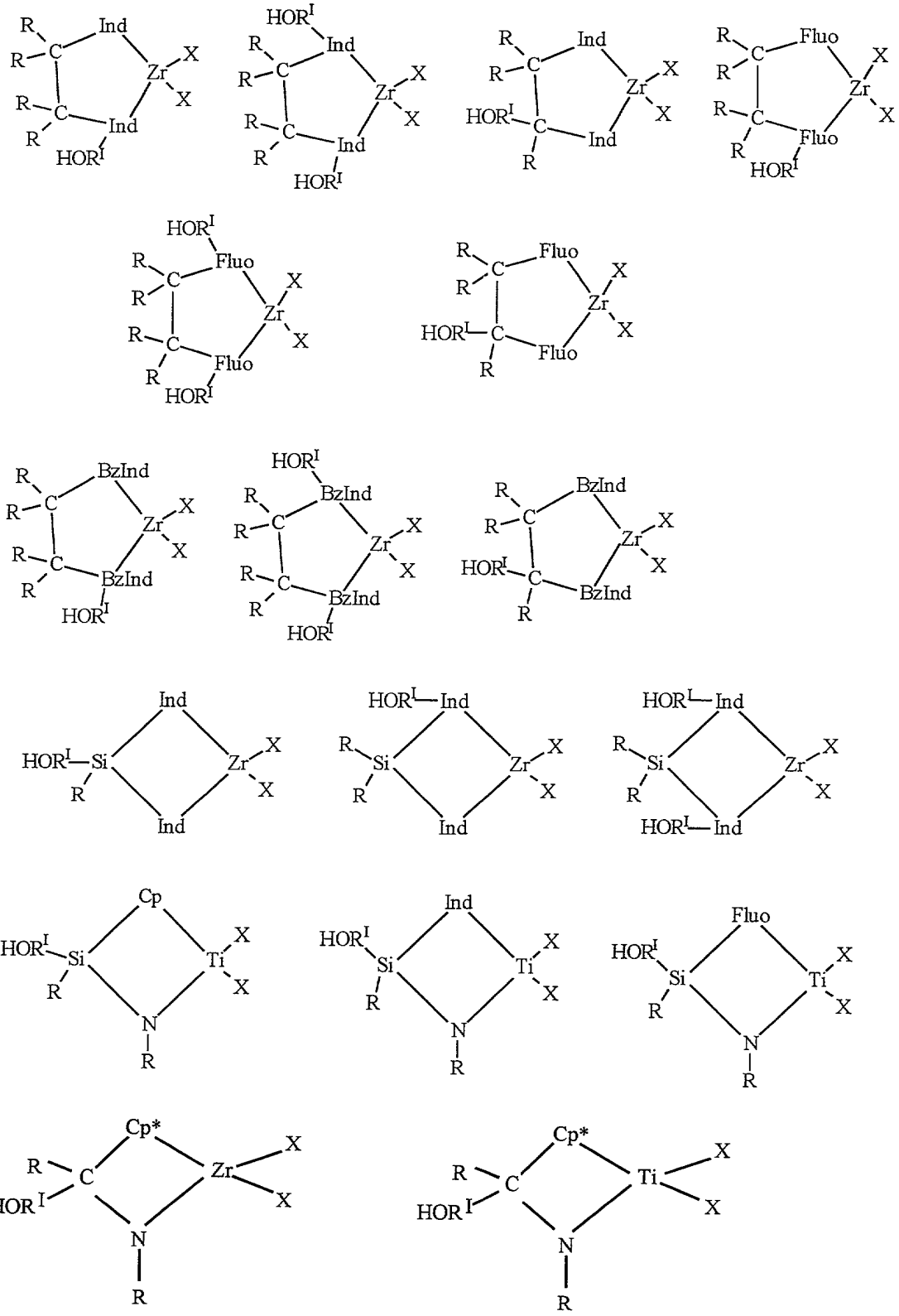


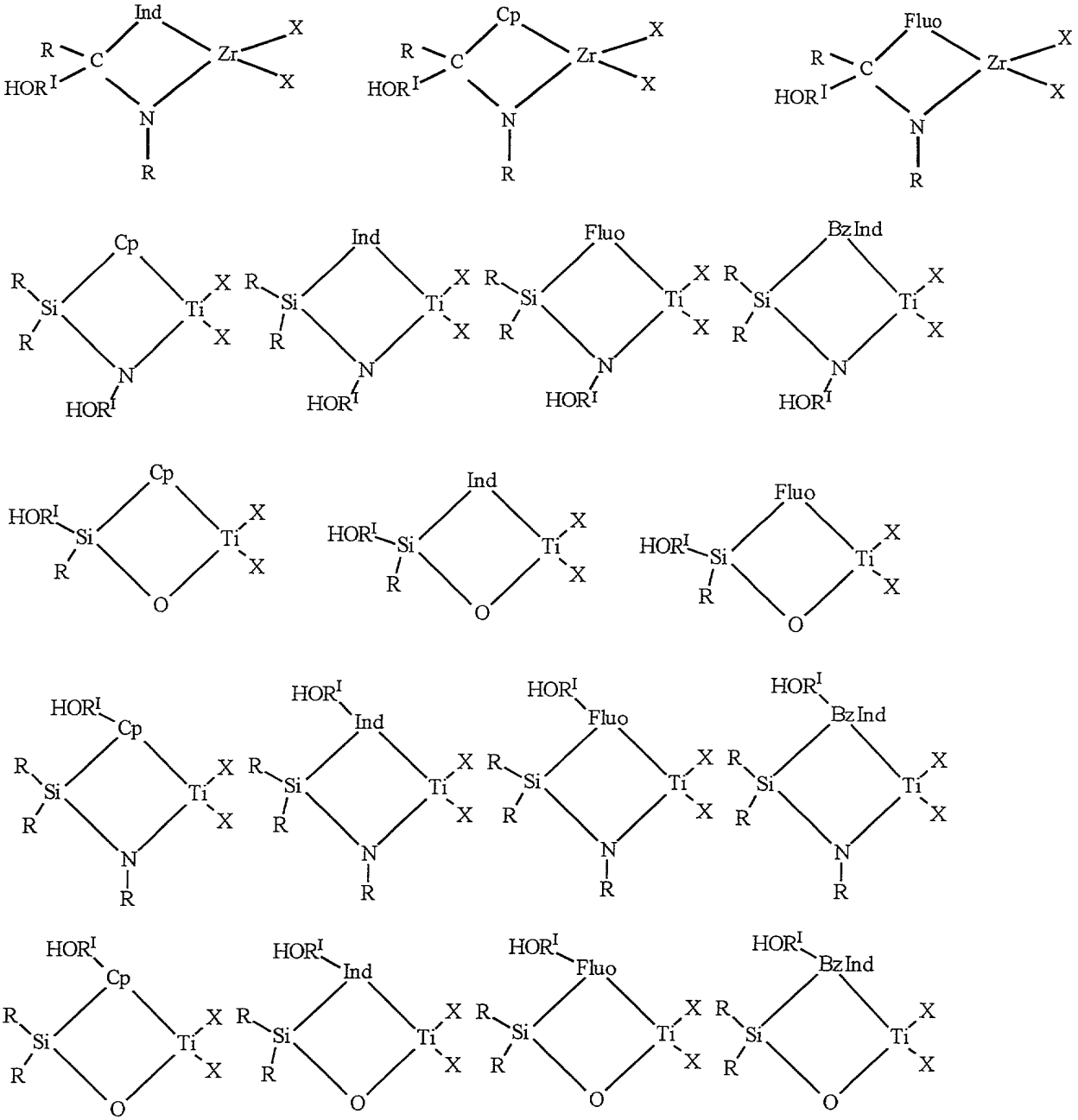












Cp, Ind, BzInd and Fluo indicate respectively a cyclopentadienyl, indenyl, benzoindenyl and fluorenyl ring optionally substituted by C_1-C_{20} alkyl , C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_8-C_{20} arylalkenyl or C_7-C_{20} alkylaryl; the maximum number of substituents depends on the amount of hydrogen which can be substituted; R, R^I and X have the above indicated meaning.

Preferred compounds for use in the present invention are the following:

bis(2-hydroxyethyl-cyclopentadienyl) zirconium dichloride;

(2-hydroxyethyl-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride ;
(2-hydroxyethyl-cyclopentadienyl)(indenyl) zirconium dichloride;
(2-hydroxyethyl-cyclopentadienyl)(2-methyl-indenyl) zirconium dichloride;
(2-hydroxyethyl-cyclopentadienyl)(fluorenyl) zirconium dichloride;
(2-hydroxyethyl-cyclopentadienyl)(9-methyl-fluorenyl) zirconium dichloride;
(2-hydroxyethyl-cyclopentadienyl)(pentamethylcyclopentadienyl) zirconium dichloride;
bis(3-hydroxyropyl-cyclopentadienyl) zirconium dichloride;
(3-hydroxyropyl-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride ;
(3-hydroxyropyl-cyclopentadienyl)(indenyl) zirconium dichloride;
(3-hydroxyropyl-cyclopentadienyl)(2-methyl-indenyl) zirconium dichloride;
(3-hydroxyropyl-cyclopentadienyl)(fluorenyl) zirconium dichloride;
(3-hydroxyropyl-cyclopentadienyl)(9-methyl-fluorenyl) zirconium dichloride;
(3-hydroxyropyl-cyclopentadienyl)(pentamethylcyclopentadienyl) zirconium dichloride;
bis(2-hydroxy-ethoxy-cyclopentadienyl) zirconium dichloride;
(2-hydroxy-ethoxy-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride ;
(2-hydroxy-ethoxy-cyclopentadienyl)(1-indenyl) zirconium dichloride;
(2-hydroxy-ethoxy-cyclopentadienyl)(2-methyl-indenyl) zirconium dichloride;
(2-hydroxy-ethoxy-cyclopentadienyl)(fluorenyl) zirconium dichloride;
(2-hydroxy-ethoxy-cyclopentadienyl)(9-methyl-fluorenyl) zirconium dichloride;
(2-hydroxy-ethoxy-cyclopentadienyl)(pentamethylcyclopentadienyl) zirconium dichloride;
bis(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(indenyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(2-methyl-indenyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(fluorenyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(9-methyl-fluorenyl) zirconium dichloride;
(2-hydroxy-ethyl-(dimethyl)silyl-cyclopentadienyl)(pentamethylcyclopentadienyl) zirconium dichloride;
(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride;
(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(indenyl) zirconium dichloride;
(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(2-methyl-indenyl) zirconium dichloride;
(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(fluorenyl) zirconium dichloride;
(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(9-methyl-fluorenyl) zirconium dichloride;

(3-hydroxy-propyl-(dimethyl)silyl-cyclopentadienyl)(pentamethylcyclopentadienyl) zirconium dichloride;

bis(2-hydroxy-(dimethyl)silyl-cyclopentadienyl) zirconium dichloride;

(2-hydroxy-(dimethyl)silyl-cyclopentadienyl)(cyclopentadienyl) zirconium dichloride;

dimethylsilandiylbis(2-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;

dimethylsilandiylbis(3-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl) (ciclopentadienil) zirconium dichloride;

dimethylsilandiyl(2-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

dimethylsilandiyl(2-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(2-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(2-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxyethyl)-cyclopentadienyl)(1-(2methylbenzoindenyl)) zirconium dichloride;

dimethylsilandiylbis(2-(3-hydroxypropyl)-cyclopentadienyl) zirconium dichloride;

dimethylsilandiylbis(3-3-hydroxyropyl-cyclopentadienyl) zirconium dichloride;

dimethylsilandiyl(3-3-hydroxyropyl-cyclopentadienyl) (ciclopentadienil) zirconium dichloride;

dimethylsilandiyl(2-(3-hydroxypropyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

dimethylsilandiyl(3-3-hydroxyropyl-cyclopentadienyl)(1-indenyl) zirconium dichloride;

dimethylsilandiyl(2-(3-hydroxypropyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(3-3-hydroxyropyl-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(2-(3-hydroxypropyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

dimethylsilandiy(3-3-hydroxyropyl-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(2-(3-hydroxypropyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium

dichloride;
dimethylsilandiyl(3-3-hydroxyropyl-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilandiyl(3-3-hydroxyropyl-cyclopentadienyl)(1-(2methylbenzoindenyl)) zirconium dichloride;
dimethylsilandiylbis(2-(2-hydroxy)-ethoxy-cyclopentadienyl) zirconium dichloride;
dimethylsilandiylbis(3-(2-hydroxy)-ethoxy-cyclopentadienyl) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy)-ethoxy-cyclopentadienyl)(1-indenyl) zirconium dichloride;
dimethylsilandiy(3-(2-hydroxy)-ethoxy-cyclopentadienyl)(1-indenyl) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy)-ethoxy-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy)-ethoxy-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy)-ethoxy-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy)-ethoxy-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy)-ethoxy-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy)-ethoxy-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilandiylbis(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
dimethylsilandiylbis(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilandiyl(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
dimethylsilandiyl(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxy-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxy-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methylbenzoindenyl)) zirconium dichloride;

dimethylsilandiylbis(3-(2-hydroxy-(dimethyl)silyl-1-indenyl) zirconium dichloride;

dimethylsilandiyl(3-(2-hydroxy-(dimethyl)silyl-1-indenyl) (1-indenyl)zirconium dichloride;

isopropylidenebis(2-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;

isopropylidenebis(3-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;

isopropylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

isopropylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

isopropylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

isopropylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

isopropylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

isopropylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

isopropylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(1-(2methylbenzoindenyl)) zirconium dichloride;

isopropylidenebis(2-(3-hydroxypropyl)-cyclopentadienyl) zirconium dichloride;

isopropylidenebis(3-(3-hydroxyropyl)-cyclopentadienyl) zirconium dichloride;

isopropylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

isopropylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;

isopropylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
isopropylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
isopropylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(1-(2methylbenzoindenyl)) zirconium dichloride;
isopropylidenebis(2-(2-hydroxy-ethoxy)-cyclopentadienyl) zirconium dichloride;
isopropylidenebis(3-(2-hydroxy-ethoxy)-cyclopentadienyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
isopropylidenebis(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium

dichloride;
isopropylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(2-(2-hydroxy-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
isopropylidene(2-(2-hydroxy-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methylbenzoindenyl)) zirconium dichloride;
ethylidenebis(2-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;
ethylidenebis(3-(2-hydroxyethyl)-cyclopentadienyl) zirconium dichloride;
ethylidene(3-(2-hydroxyethyl)-cyclopentadienyl) (cyclopentadienyl) zirconium dichloride;
ethylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(2-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidene(3-(2-hydroxyethyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(2-(3-hydroxypropyl)-cyclopentadienyl) zirconium dichloride;
ethylidenebis(3-(3-hydroxyropyl)-cyclopentadienyl) zirconium dichloride;
ethylidene(3-(3-hydroxyropyl)-cyclopentadienyl) (cyclopentadienyl) zirconium dichloride;
ethylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(3-3-hydroxyropyl-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(3-(3-hydroxyropyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

ethylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(3-3-hydroxyropyl-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(2-(3-hydroxypropyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidene(3-3-hydroxyropyl-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(2-(2-hydroxy-ethoxy)-cyclopentadienyl) zirconium dichloride;
ethylidenebis(3-(2-hydroxy-ethoxy)-cyclopentadienyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethoxy)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
ethylidenebis(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-indenyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
ethylidene(2-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl))

zirconium dichloride;

ethylidene(3-(2-hydroxy-ethyl-(dimethyl)silyl)-cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(2-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(3-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(2-(3-hydroxypropyl)-indenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(3-(3-hydroxyropyl)-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(3-hydroxypropyl)-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(3-hydroxyropyl)-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(3-hydroxypropyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(3-hydroxyropyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(3-hydroxypropyl)-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(3-hydroxyropyl)-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(3-hydroxypropyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(3-hydroxyropyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(2-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(3-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;

dimethylsilandiylbis(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;

dimethylsilandiyl(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

dimethylsilandiyl(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

isopropylidenebis(1-(2-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

isopropylidenebis(1-(3-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(1-(2-(3-hydroxypropyl)-indenyl)) zirconium dichloride;
isopropylidenebis(1-(3-3-hydroxyropyl-indenyl)) zirconium dichloride;
isopropylidene(1-(2-(3-hydroxypropyl)-indenyl))(1-indenyl) zirconium dichloride;
isopropylidene(1-(3-3-hydroxyropyl-indenyl))(1-indenyl) zirconium dichloride;
isopropylidene(1-(2-(3-hydroxypropyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(1-(3-3-hydroxyropyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(1-(2-(3-hydroxypropyl)-indenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(1-(3-3-hydroxyropyl-indenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(1-(2-(3-hydroxypropyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(1-(3-3-hydroxyropyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(1-(2-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;
isopropylidenebis(1-(3-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;
isopropylidenebis(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;
isopropylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;

isopropylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

isopropylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

ethylidenebis(1-(2-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

ethylidenebis(1-(3-(2-hydroxyethyl)-indenyl)) zirconium dichloride;

ethylidene(1-(2-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

ethylidene(1-(3-(2-hydroxyethyl)-indenyl))(1-indenyl) zirconium dichloride;

ethylidene(1-(2-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

ethylidene(1-(3-(2-hydroxyethyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

ethylidene(1-(2-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;

ethylidene(1-(3-(2-hydroxyethyl)-indenyl))(9-fluorenyl) zirconium dichloride;

ethylidene(1-(2-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

ethylidene(1-(3-(2-hydroxyethyl)-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

ethylidenebis(1-(2-(3-hydroxypropyl)-indenyl)) zirconium dichloride;

ethylidenebis(1-(3-3-hydroxyropyl-indenyl)) zirconium dichloride;

ethylidene(1-(2-(3-hydroxypropyl)-indenyl))(1-indenyl) zirconium dichloride;

ethylidene(1-(3-3-hydroxyropyl-indenyl))(1-indenyl) zirconium dichloride;

ethylidene(1-(2-(3-hydroxypropyl)-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

ethylidene(1-(3-3-hydroxyropyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

ethylidene(1-(2-(3-hydroxypropyl)-indenyl))(9-fluorenyl) zirconium dichloride;

ethylidene(1-(3-3-hydroxyropyl-indenyl))(9-fluorenyl) zirconium dichloride;

dichloride;

ethylidenebis(1-(2-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;

ethylidenebis(1-(3-(2-hydroxy-ethoxy-indenyl)) zirconium dichloride;

ethylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(1-indenyl) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethoxy-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;
ethylidenebis(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl)) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-indenyl) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(1-(2-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidene(1-(3-(2-hydroxy-ethyl-(dimethyl)silyl-indenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilylenebis(9-(1-(2-hydroxyethyl)-fluorenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxyethyl)-fluorenyl))(cyclopentadienyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxyethyl)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxyethyl)-fluorenyl))(1-indenyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxyethyl)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilylenebis(9-(1-(3-hydroxyropyl)- fluorenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(3-hydroxyropyl)-fluorenyl))(9-fluorenyl) zirconium dichloride;
dimethylsilylene(9-(1-(3-hydroxyropyl)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(3-hydroxyropyl)-fluorenyl))(1-indenyl) zirconium dichloride;
dimethylsilylene(9-(1-(3-hydroxyropyl)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium

dichloride;
dimethylsilylenebis(9-(1-(2-hydroxy-ethoxy)-fluorenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(9-fluorenyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(1-indenyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
dimethylsilylenebis(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-fluorenyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-indenyl) zirconium dichloride;
dimethylsilylene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(9-(1-(2-hydroxyethyl)-fluorenyl)) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxyethyl)-fluorenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxyethyl)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxyethyl)-fluorenyl))(1-indenyl) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxyethyl)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(9-(1-(3-hydroxyropyl)-fluorenyl)) zirconium dichloride;
isopropylidene(9-(1-(3-hydroxyropyl)-fluorenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(9-(1-(3-hydroxyropyl)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(9-(1-(3-hydroxyropyl)-fluorenyl))(1-indenyl) zirconium dichloride;
isopropylidene(9-(1-(3-hydroxyropyl)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(9-(1-(2-hydroxy-ethoxy)-fluorenyl)) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;

isopropylidene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(1-indenyl) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxy-ethoxy)-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
isopropylidenebis(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl)) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-fluorenyl) zirconium dichloride;
isopropylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
isopropylidene(9-(1-2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-indenyl) zirconium dichloride;
isopropylidene(9-(1-2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(9-(1-(2-hydroxyethyl-fluorenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxyethyl-fluorenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxyethyl-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxyethyl-fluorenyl))(1-indenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxyethyl-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(9-(1-(3-hydroxyropyl-fluorenyl)) zirconium dichloride;
ethylidene(9-(1-(3-hydroxyropyl-fluorenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(9-(1-(3-hydroxyropyl-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(9-(1-(3-hydroxyropyl-fluorenyl))(1-indenyl) zirconium dichloride;
ethylidene(9-(1-(3-hydroxyropyl-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(9-(1-(2-hydroxy-ethoxy-fluorenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethoxy-fluorenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethoxy-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethoxy-fluorenyl))(1-indenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethoxy-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;
ethylidenebis(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-fluorenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-(2-methyl-indenyl)) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(1-indenyl) zirconium dichloride;
ethylidene(9-(1-(2-hydroxy-ethyl-(dimethyl)silyl-fluorenyl))(9-(2-methyl-fluorenyl)) zirconium dichloride;

2-hydroxyethyl(methyl)silandiylbis(cyclopentadienyl) zirconium dichloride;
2-hydroxyethyl(methyl)silandiylbis(9-fluorenyl) zirconium dichloride;
2-hydroxyethyl(methyl)silandiyl(cyclopentadienyl)(1-indenyl) zirconium dichloride;
2-hydroxyethyl(methyl)silandiyl(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
2-hydroxyethyl(methyl)silandiyl(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
2-hydroxyethyl(methyl)silndiyl(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
2-hydroxyethyl(methyl)silandiylbis(1-indenyl) zirconium dichloride;
2-hydroxyethyl(methyl)silandiyl(cyclopentadienyl)(1-(2-methylbenzoindenyl)) zirconium dichloride;
2-hydroxyethyl(methyl)silandiylbis(1-(2-methylbenzoindenyl)) zirconium dichloride;
3-hydroxyropyl(methyl)silandiylbis(cyclopentadienyl) zirconium dichloride;
3-hydroxyropyl(methyl)silandiylbis(9-fluorenyl) zirconium dichloride;
3-hydroxyropyl(methyl)silandiyl(cyclopentadienyl)(1-indenyl) zirconium dichloride;
3-hydroxyropyl(methyl)silandiyl(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
3-hydroxyropyl(methyl)silandiyl(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
3-hydroxyropyl(methyl)silandiyl(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
3-hydroxyropyl(methyl)silandiylbis(1-indenyl) zirconium dichloride;
3-hydroxyropyl(methyl)silandiyl(cyclopentadienyl)(1-(2-methylbenzoindenyl)) zirconium dichloride;
2-hydroxy-ethoxy(methyl)silandiylbis(cyclopentadienyl) zirconium dichloride;
2-hydroxy-ethoxy(methyl)silandiyl(cyclopentadienyl)(1-indenyl) zirconium dichloride;
2-hydroxy-ethoxy(methyl)silandiyl(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;
2-hydroxy-ethoxy(methyl)silandiyl(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;
2-hydroxy-ethoxy(methyl)silandiyl(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;
2-hydroxy-ethyl-(dimethyl)silyl-(methyl)silandiylbis(cyclopentadienyl) zirconium dichloride;
2-hydroxy-ethyl-(dimethyl)silyl-(methyl)silandiyl(cyclopentadienyl)(1-indenyl) zirconium dichloride;
2-hydroxy-ethyl-(dimethyl)silyl-(methyl)silandiyl(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)silandiyl(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)silandiyl(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

2-hydroxy-ethoxy-(methyl)methylidenebis(cyclopentadienyl) zirconium dichloride;

2-hydroxy-ethoxy-(methyl)methylidene(cyclopentadienyl)(1-indenyl) zirconium dichloride;

2-hydroxy-ethoxy-(methyl)methylidene(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

2-hydroxy-ethoxy-(methyl)methylidene(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

2-hydroxy-ethoxy-(methyl)methylidene(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidenebis(cyclopentadienyl) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidene(cyclopentadienyl)(1-indenyl) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidene(cyclopentadienyl)(1-(2-methyl-indenyl)) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidene(cyclopentadienyl)(9-fluorenyl) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidene(cyclopentadienyl)(9-(2-methyl-fluorenyl)) zirconium dichloride;

2-hydroxy-ethyl-(dimethyl)silyl-(methyl)methylidenebis(1-indenyl) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidenebis(cyclopentadienyl) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidene-1-(cyclopentadienyl)-2-(1-indenyl) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidene-1-(cyclopentadienyl)-2-(1-(2-methyl-indenyl)) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidene-1-(cyclopentadienyl)-2-(9-fluorenyl) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidene-1-(cyclopentadienyl)-2-(9-(2-methyl-fluorenyl)) zirconium dichloride;

1-(2-hydroxyethyl)-ethylidenebis(1-indenyl) zirconium dichloride;

1-(3-hydroxypropyl)-ethylidenebis(cyclopentadienyl) zirconium dichloride;

1-(3-hydroxypropyl)-ethylidene-1-(cyclopentadienyl)-2-(1-indenyl) zirconium dichloride;

1-(3-hydroxypropyl)-ethylidene-1-(cyclopentadienyl)-2-(1-(2-methyl-indenyl)) zirconium dichloride;

1-(3-hydroxypropyl)-ethylidene-1-(cyclopentadienyl)-2-(9-fluorenyl) zirconium dichloride;
1-(3-hydroxypropyl)-ethylidene-1-(cyclopentadienyl)-2-(9-(2-methyl-fluorenyl)) zirconium dichloride;
1-(3-hydroxypropyl)-ethylidenebis(1-indenyl) zirconium dichloride;
1-(2-hydroxyethoxy)-ethylidenebis(cyclopentadienyl) zirconium dichloride;
1-(2-hydroxyethoxy)-ethylidene-1-(cyclopentadienyl)-2-(1-indenyl) zirconium dichloride;
1-(2-hydroxyethoxy)-ethylidene-1-(cyclopentadienyl)-2-(1-(2-methyl-indenyl)) zirconium dichloride;
1-(2-hydroxyethoxy)-ethylidene-1-(cyclopentadienyl)-2-(9-fluorenyl) zirconium dichloride;
1-(2-hydroxyethoxy)-ethylidene-1-(cyclopentadienyl)-2-(9-(2-methyl-fluorenyl)) zirconium dichloride;
1-(2-hydroxyethyl)-(dimethyl)silyl ethylidenebis(cyclopentadienyl) zirconium dichloride;
1-(2-hydroxyethyl)-(dimethyl)silyl ethylidene-1-(cyclopentadienyl)-2-(1-indenyl) zirconium dichloride;
1-(2-hydroxyethyl)-(dimethyl)silyl ethylidene-1-(cyclopentadienyl)-2-(1-(2-methyl-indenyl)) zirconium dichloride
1-(2-hydroxyethyl)-(dimethyl)silyl ethylidene-1-(cyclopentadienyl)-2-(9-fluorenyl) zirconium dichloride;
1-(2-hydroxyethyl)-(dimethyl)silyl ethylidene-1-(cyclopentadienyl)-2-(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(cylopentadienyl) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(tetramethylcylopentadienyl) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-indenyl) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-(2-metthylbenzoindenyl) titanium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(3-((2-hydroxyethyl)cylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(1-(3-(2-hydroxyethyl)indenyl) titanium dichloride;

(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(cylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(tetramethylcylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(1-indenyl) titanium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(9-fluorenyl) titanium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(1-(2-methylbenzoindenyl) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl(tertbutylamido)-(cylopentadienyl) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(1-indenyl) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;
(3-hydroxypropyl)(methyl)silandiyl(tertbutylamido)-(1-(2-methylbenzoindenyl) titanium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(3-((3-hydroxypropyl)cylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(1-(3-(3-hydroxypropyl)indenyl) titanium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(cylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(tetramethylcylopentadienyl) titanium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(1-indenyl) titanium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(9-fluorenyl) titanium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(1-(2-methylbenzoindenyl) titanium dichloride;
2-hydroxyethyl-methoxy (methyl)silandiyl-(tertbutylamido)(cylopentadienyl) titanium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl)

titanium dichloride;

2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(1-indenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(cylopentadienyl) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(1-indenyl) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) titanium dichloride;

(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl(tertbutylamido)-(cylopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(1-indenyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(cylopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(1-indenyl) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(9-fluorenyl) titanium dichloride;

(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(cylopentadienyl) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(indenyl) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(2-methyl-indenyl) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(9-fluorenyl) titanium dichloride;

(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(2-methyl-fluorenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylene(tertbutylamido)(cylopentadienyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(tertbutylamido)(1-indenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(9-fluorenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylene(tertbutylamido)(cylopentadienyl) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(1-indenyl) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(9-fluorenyl) titanium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methylene(tertbutylamido)(cylopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl (methyl) methylene (tertbutylamido) (tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(1-indenyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(9-fluorenyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(cylopentadienyl) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo-(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(1-indenyl) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(9-fluorenyl) titanium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(cylopentadienyl) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(1-indenyl) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(9-fluorenyl) titanium dichloride;

(3-hydroxypropyl)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl- oxo(cylopentadienyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(1-indenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(9-fluorenyl) titanium dichloride;

2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(cylopentadienyl) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(1-indenyl) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(9-fluorenyl) titanium dichloride;

(2-hydroxyethoxy)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(cylopentadienyl) titanium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(tetramethylcyclopentadienyl)

titanium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(1-indenyl) titanium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) titanium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(fluorenyl) titanium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(9-methylfluorenyl) titanium dichloride
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(cylopentadienyl) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(tetramethylcylopentadienyl) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-indenyl) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethyl)(methyl)silandiyl-(tertbutylamido)(1-(2-metthylbenzoindenyl) zirconium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(3-((2-hydroxyethyl)cylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(1-(3-(2-hydroxyethyl)indenyl) zirconium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(cylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(tetramethylcylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(1-indenyl) zirconium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(9-fluorenyl) zirconium dichloride;
(dimethyl)silandiyl-(2-(2-hydroxyethyl)amido)(1-(2-methylbenzoindenyl) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl(tertbutylamido)-(cylopentadienyl) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(1-indenyl) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;

(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(3-hydroxypropyl)(methyl)silandiyl(tertbutylamido)-(1-(2-methylbenzoindenyl) zirconium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(3-((3-hydroxypropyl)cylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(tertbutylamido)(1-(3-(3-hydroxypropyl)indenyl) zirconium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(cylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(tetramethylcylopentadienyl) zirconium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(1-indenyl) zirconium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(9-fluorenyl) zirconium dichloride;
(dimethyl)silandiyl-(3-(3-hydroxypropyl)amido)(1-(2-methylbenzoindenyl) zirconium dichloride;
2-hydroxyethyl-methoxy (methyl)silandiyl-(tertbutylamido)(cylopentadienyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(1-indenyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(cylopentadienyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(1-indenyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) zirconium

dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl(tertbutylamido)-(cylopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(1-indenyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl)silandiyl-(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(cylopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(1-indenyl) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(2-hydroxyethyl)-(methyl)methylene(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(cylopentadienyl) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(indenyl) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(2-methyl-indenyl) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(9-fluorenyl) zirconium dichloride;
(3-hydroxypropyl)-(methyl)methylene(tertbutylamido)(2-methyl-fluorenyl) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylene(tertbutylamido)(cylopentadienyl) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(tertbutylamido)(1-indenyl) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(9-fluorenyl) zirconium dichloride;

2-hydroxyethyl-methoxy(methyl)methylen(-tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylene(tertbutylamido)(cylopentadienyl) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylene(tertbutylamido)(tetramethylcyclopentadienyl) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(1-indenyl) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(9-fluorenyl) zirconium dichloride;

(2-hydroxyethoxy)-(methyl)methylen(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methylene(tertbutylamido)(cylopentadienyl) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl (methyl) methylene (tertbutylamido) (tetramethylcyclopentadienyl) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(1-indenyl) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(1-(2-methyl-indenyl)) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(9-fluorenyl) zirconium dichloride;

(2-hydroxyethyl)-(dimethyl)silyl-(methyl)methilene(tertbutylamido)(9-(2-methyl-fluorenyl)) zirconium dichloride;

(2-hydroxyethyl)(methyl) silandiyl-oxo(cylopentadienyl) zirconium dichloride;

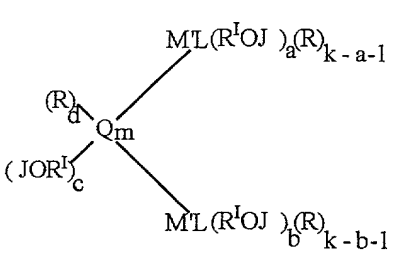
(2-hydroxyethyl)(methyl) silandiyl-oxo-(tetramethylcyclopentadienyl) zirconium dichloride;

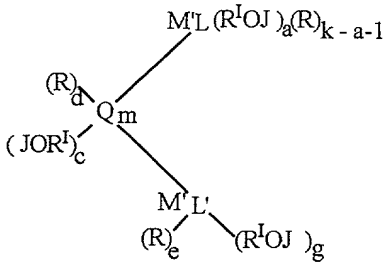
(2-hydroxyethyl)(methyl) silandiyl-oxo(1-indenyl) zirconium dichloride;
(2-hydroxyethyl)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethyl)(methyl) silandiyl-oxo(9-fluorenyl) zirconium dichloride;
(2-hydroxyethyl)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(cylopentadienyl) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(1-indenyl) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(9-fluorenyl) zirconium dichloride;
(3-hydroxypropyl)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl- oxo(cylopentadienyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(1-indenyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(9-fluorenyl) zirconium dichloride;
2-hydroxyethyl-methoxy(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(cylopentadienyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(1-indenyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(9-fluorenyl) zirconium dichloride;
(2-hydroxyethoxy)(methyl) silandiyl-oxo(9-(2-methyl-fluorenyl)) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(cylopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(tetramethylcyclopentadienyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(1-indenyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(1-(2-methyl-indenyl)) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(fluorenyl) zirconium dichloride;
(2-hydroxyethyl)-(dimethyl)silyl-(methyl) silandiyl-oxo(9-methylfluorenyl) zirconium dichloride
ethylidene(1-(3-(3-hydroxypropyl)-indenyl))(cyclopentadienyl) zirconium dichloride;

ethylidene(1-(3-(2-hydroxyethyl)-indenyl))(cyclopentadienyl) zirconium dichloride;
dimethylsilandiyl(1-(3-(2-hydroxyethyl)-indenyl))(cyclopentadienyl) zirconium dichloride;
dimethylsilandiyl(1-(3-(3-hydroxypropyl)-indenyl)) (cyclopentadienil) zirconium dichloride;
isopropylidene(1-(3-(2-hydroxyethyl)-indenyl))(cyclopentadienyl) zirconium dichloride;
isopropylidene(1-(3-(3-hydroxypropyl)-indenyl(cyclopentadienyl) zirconium dichloride;

The metallocene complexes belonging to the general formula I can be prepared through reaction of a compound of general formula $[(LR_{k-f}(R^IOJ)_f)]M'$, wherein M' is an alkali metal, preferably Li, Na or K and J is a protective group that masks the OH group, with a transition metal compound of general formula $(LR_k)_zMX_n(E)_q$, wherein E is a linear or cyclic ether, q is a number ranging from 0 to 4 and n is an integer number ranging from 2 to 4 and L, R, k, z and X have been already defined.

The metallocene complexes belonging to the general formulas II and III can be prepared through reaction of a transition metal compound of general formula $MX_n(E)_q$, wherein E is a linear or cyclic ether, q is a number between 0 and 4 and n is 3 or 4, with another compound of general formula



or


wherein M' is an alkali metal, preferably Li, Na or K and J is a protective group that masks the OH group, for example it is a SiR^{II}_3 or another protective group known in the art. Preferred transition metal compounds of formula $MX_n(E)_q$ are $TiCl_4$, $ZrCl_4$, $HfCl_4$, $TiCl_3$, $TiCl_3 \bullet 2THF$.

The reaction between the transition metal compound and the alkali metal derivative is preferably realized in a dry nitrogen atmosphere, by using anhydrous solvents such as linear or cyclic ethers (for example diethylether, tetrahydrofurane or dioxane), or aromatic hydrocarbons such as toluene.

The group O-J is then cleaved by a fit reaction. For example, when the protective group J is SiR^{II}_3, the de-protection reaction can be an hydrolysis reaction carried out in acidic medium; preferably the hydrolysis reaction is made with silica.

Metallocenes containing a O-SiR^{II}_3 group can be prepared according to the method disclosed in EP 97500068.6.

The compounds of formula I, II or III can be supported on a proper support. Any type of inorganic porous support can be used, for example inorganic oxides, such as: silica, alumina, silica alumina, aluminium phosphates and mixtures thereof. In a preferred embodiment the inorganic porous support has an alumoxane present onto its surface.

The alumoxane can be introduced onto the support by any method known in the art. For example the alumoxane can be deposited onto the surface of the inorganic support by dissolving the alumoxane into a suitable solvent and adding the inorganic support into the solution, or it can be deposited onto the surface of the porous support by precipitation of the alumoxane in the presence of the support.

It is also possible to prepare the alumoxane directly on the surface of the porous support by reacting an aluminum alkyl with the hydration water present onto the support surface.

A method that can be fit for preparing supported catalysts according to this invention consists in the impregnation, under anhydrous conditions and inert atmosphere, of the solution of any metallocene of formula I, II or III, or a mixture thereof, on the supporting material at a proper temperature, preferably between -20° C and 90 °C. The supported catalyst that contains the metallocene can be obtained through filtration and washing with a proper solvent, preferably an aliphatic or aromatic hydrocarbon without polar groups.

Another method that can properly be used consists in depositing the metallocene on the support by using a solution of the compound that has to be heterogenised, eliminating the solvent through evaporation and then warming the solid residue at a temperature between 25 and 150° C. Besides, the resulting residue, obtained by this process, can be subjected to washing and subsequent filtration.

Another method that can be fit for preparing supported catalysts according to this invention consists in reacting a metallocene compound of formula I, II or III with aluminoxane or trialkylaluminum in a non polar solvent at a temperature between -20 and 150° C.

A clear advantage of this method is that it is possible to obtain catalyst system wherein the metallocene is homogeneously distributed in the solid.

An advantageous aspect of this invention is that the fixation method, as a consequence of the reaction of groups OH with reactive groups of the support surface, prevents the desorption of the supported metallocene complexes. This type of

interaction represents the main difference between the organo-complexes heterogeneisation mechanism and other conventional methods, where the metallocene complex generally remains physisorbed on the support surface.

Supported metallocene complexes of formula I , II, III can be used in the presence of a cocatalyst for olefins polymerization or copolymerization, either in solution or suspension process.

When X is an halogen, OR^{II} or $N(R^{II})_2$ the preferred cocatalysts are alkylaluminoxane, especially methylaluminoxane compounds, and trilakylaluminum, when X is hydrogen or alkyl the preferred cocatalysts is a Lewis acid such as boron derivatives for example $B(C_6F_5)_3$. In addition mixtures of both aluminoxane and boron derivatives or alkylaluminium and boron derivatives can be used as cocatalysts.

When the support contains an aluminoxane on its surface, it is possible to use the supported metallocene according to the invention without adding a cocatalyst. However the addition of a small amount of trialkylaluminium helps obtaining higher yields. This fact constitutes a further clear advantage in view of most polymerization processes which require large amounts of aluminoxane.

The most proper polymerization procedure can change according to the chosen type of polymerization process (suspension, gas phase, solution or in bulk).

For the polymerization in suspension, the cocatalyst can previously be mixed with the supported solid catalyst, can be added to the polymerization medium before the supported catalyst, or both operations can be sequentially realized.

The process consists in putting in contact the monomer, or, in certain cases, the monomer and the comonomer, with a catalytic composition according to the present invention, that includes at least one supported metallocene complex of formula I, II or III, at a proper temperature and pressure.

Suitable olefins that can be used as comonomers to obtain ethylene copolymers are α-olefins such as propylene, butene, hexene, octene, 4-methyl-1-pentene and cyclic olefins and can be used in proportions from 0.1 to 70% by weight of the total of the monomers. In the case of homopolymerization of ethylene, the density of polymers ranges between 0.950 and 0.970 g/cm^3; in the case of copolymerization of ethylene, the density is as low as 0.900 g/cm^3.

To control the molecular weight of the obtained polymers, hydrogen can optionally be used as chain transfer agent in such proportions that the hydrogen partial pressure, with respect to the olefin one, be from 0.01 to 50%.

In the particular case of the polymerization technique known as suspension process or controlled particle morphology process, the used temperature will be between 30° and 100 °C, the same which is typically used in gas phase.

The used pressure changes according to the polymerization technique; it ranges from atmospheric pressure to 350 MPa.

The following examples are described in order to better understand the invention. The materials, the chemical compounds and the conditions used in these examples are illustrative and do not limit the scope of the invention.

EXAMPLES

Example 1. Synthesis of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride

a) Preparation of 1-trimethylsiloxy 2-bromo-ethane

To 125 g (888 mmol) of 2-bromo-ethanol, 95 ml (1450 mmol) of hexamethyldisilazane are slowly added at 0° C. Ammonia evolution is immediately observed. The reaction is maintained under stirring for 12 hours and a colorless oil is obtained. (168.8 g, 856 mmol. Yield:96%) ^{1}H-NMR (CDCl3): 3.66 (t,2H), 3.40 (t,2H), 0.14 (s,9H).

b) Preparation of (2-trimethylsiloxy-ethyl)-cyclopentadiene

150 ml of a 2.3 M sodium cyclopentadienylide solution in tetrahydrofurane (346 mmol) is slowly added to a solution of 68.2 g (346 mmol) 2-trimethylsiloxy-1-bromo-ethane in tetrahydrofurane. The immediate formation of a pinkish solid is observed. The reaction is maintained under stirring for 12 hours. Then, an ammonium chloride aqueous solution is added. The organic phase is extracted, dried with magnesium sulphate and the volatile part is distilled under vacuum, obtaining an orange oil. This oil is distilled in order to obtain a colorless oil. (Tb.: 63-65° C, 0.02 bar). (40.3 g, 221 mmol. Yield:64%). ^{1}H-NMR (CDCl3): 6.50-6.00 (m,3H), 3.75 (m,2H), 2.95 (m,2H), 2.65 (m,2H), 0.15 (s,9H).

c) Preparation of potassium (2-trimethylsiloxy-ethyl)-cyclopentadienylide

To a suspension of 0.5 g (12.4 mmol) of potassium hydride in tetrahydrofurane, 2.25 g (12.4 mmol) of (2-trimethylsiloxy-ethyl)-cyclopentadiene in tetrahydrofurane is added. The reaction is maintained under stirring for 2 hours and then the volatile compounds are eliminated, leaving an oily solid which is washed with hexane in order to obtain a brown solid. (2.2 g Yield: 81%)

d) Preparation of (cyclopentadienyl) ((2-trimethylsiloxy-ethyl)-cyclopentadienyl) zirconium dichloride

To a suspension of 3.52 g (10 mmol) of an adduct of cyclopentadienyl zirconium trichloride with dimethoxyethane in toluene, a suspension of 2.2 g (10 mmol) of potassium (2-trimethylsiloxy-ethyl)-cyclopentadienylide in toluene is added. The addition is realized at -78° C. An orange-brown suspension is immediately formed; it is maintained under stirring for 12 hours; then it is left settling and it is filtered. The obtained orange solution is concentrated up to 5 ml and hexane is added, so that a brown solid is obtained. (1.1 g, 2.7 mmol. Yield: 27%). ^{1}H-NMR: 6.00 (t,2H), 5.87 (s,5H), 5.67 (t,2H), 3.66 (t,2H), 2.92 (t,2H), 0.11 (s,9H). Mass spectrum. M^+-65: (343): 33%.

e) Preparation of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride

2.16 g (5.69 mmol) of the organocomplex (cyclopentadienyl)(trimethylsiloxyethyl-cyclopentadienyl) zirconium dichloride was added to a suspension of 2.9 g of Silica XPO 2407 in 75 ml of dry toluene at room temperature.

It was necessary only to add the solid sample and it dissolved and the suspension immediately acquired a greenish-yellow color. The sample was maintained under continuous stirring at room temperature for 48 hours.

The yellow solution was separated from the solid by filtration. The solution was brought to dryness and, after washing with three fractions of 15 ml of hexane, a dusty white solid was obtained. (0.57 g Yield: 30%) ^{1}H-NMR (Cl_3CD): 1.65 (m,1H), 2.95 (t,2H), 4.05 (m,2H), 6.32 (m,2H), 6.35 (m,2H), 6.5 (s,5H).

Example 2. Synthesis of (cyclopentadienyl)((3-hydroxy-propyl)-cyclopentadienyl) zirconium dichloride

a) Preparation of 1- trimethylsiloxy-3-bromo-propane

To 12.2 g (76 mmol) of hexamethyldisilazane, 21 g (151 mmol) of 3-bromo-1-propanol is added. Ammonia evolution is immediately observed. The reaction is maintained under stirring for 2 hours and 24.5 g (148 mmol) of the desired compound is finally obtained. Yield: 98%. ^{1}H-NMR (CDCl3): 3.74 (t,2H), 3.55 (t,2H), 2.09 (m,2H), 0.14 (s,9H).

b) Preparation of (3-trimethylsiloxy-propyl)-cyclopentadiene

To 50 ml of a 2.3 M solution of sodium cyclopentadienylide (115 mmol), a solution of 24.3 g (115 mmol) of 3-trimethylsiloxy-1-bromo-propane in tetrahydrofurane is added.

The quick formation of a pinkish solid is observed. The reaction is maintained under stirring for 12 hours and then it is neutralized with an ammonium chloride solution; the organic phase is extracted and concentrated to dryness in order to give an orange oil. (9.8 g, 50 mmol. Yield: 43%). ^{1}H-NMR (CDCl3): 6.47-6.00 (m,3H), 3.62 (m,2H), 2.95 (m,1H), 2.87 (m,1H), 2.43 (m,2H), 1.80 (m,2H), 0.17 (s,9H).

c) Preparation of potassium (3-trimethylsiloxy-propyl)-cyclopentadienylide

To a suspension of 0.4 g (10 mmol) of potassium hydride in tetrahydrofurane, 1.96 g (10 mmol) of a (3-trimethylsiloxy-propyl)-cyclopentadiene in tetrahydrofurane is added. The reaction is maintained under stirring for 2 hours. Subsequently, the resulting suspension is concentrated to dryness, leaving an oily solid that, when it is washed with hexane, gives a cream-colored solid. (1.6 g, 7 mmol. Yield:70%).

d) Preparation of (cyclopentadienyl)((3-trimethylsiloxy)-propyl-cyclopentadienyl) zirconium dichloride

To a suspension of 2.46 g (7 mmol) of cyclopentadienyl zirconium trichloride in toluene, a suspension of 1.6 g (7 mmol) of potassium (3-trimethylsiloxy)-propyl-cyclopentadienylide in toluene is added. A yellow-brown-colored suspension immediately precipitates. The reaction is maintained for 12 hours. Subsequently, the solution is filtered and concentrated and a crystalline white solid is formed (0.8 g, 2 mmol, 28%). ^{1}H-NMR (C6D6): 5.87 (t,2H), 5.65 (t,2H), 3.46 (m,2H), 2.74 (m,2H), 1.73 (m,2H), 0.14 (s,9H). ^{13}C-NMR (C6D6): 116.9, 115.0, 114.7, 112.2, 61.8, 33.6, 26.8, -0.393. Mass spectrum: M^+-65(356): 30%.

e) Preparation of (cyclopentadienyl)((3-hydroxy-propyl)-cyclopentadienyl) zirconium dichloride

0.5 g (1.18 mmol) of (cyclopentadienyl)(trimethylsiloxypropyl-cyclopentadienyl) zirconium dichloride was added to a suspension of 1.1 g of Silica XPO 2407 in 75 ml of dry toluene at room temperature.

It was necessary only to add the solid sample and it dissolved and the suspension immediately acquired a greenish-yellow color. The sample was maintained under continuous magnetic stirring at room temperature for two days. Then it was filtered, separating the solution from the insoluble product. The resulting colorless solution was brought to dryness. In this way it was possible to isolate a dusty white solid product. (0.16 g Yield: 39%) ^{1}H-NMR (Cl_3CD): 1.45 (m,1H), 1.87 (t,2H), 2.72 (t,2H), 3.80 (t,2H),

6.10 (m,2H), 6.28 (m,2H), 6.28 (m,2H), 6.45 (s,5H). Mass spectrum: M^+-36.45:(312):55%.

Example 3. Heterogenization of (cyclopentadienyl)((3-hydroxy-propyl)-cyclopentadienyl) zirconium dichloride on silica functionalized with MAO

5 g of silica Witco WMSPQ functionalized with MAO with 24% of Aluminium were weighed in a 250 ml Schlenk. The solid was suspended in 100 ml of dry toluene.

0.11 g (0.31 mmol) of the zirconium compound were added to the above described suspension. The addition was realized at room temperature and the reaction mixture was maintained under continuous stirring. From the beginning of the reaction the solution acquired a yellow color and no changes were observed during the following two hours.

At the end of the reaction the yellow suspension was transferred to a filtering plate and it was washed with about 500 ml of toluene at room temperature. The obtained dusty cream product was then dried under vacuum for 24 hours.

The aluminium and zirconium content in the sample determined by X rays fluorescence was: 0.49% of Zr and 22.1% of Al.

Example 4. Heterogenization of (cyclopentadienyl)((3-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride on silica functionalized with trimethylaluminum TMA

5 g of silica functionalized with TMA with a content in Al, determined by X rays fluorescence, of 4.1% were weighed in a 250 ml Schlenk. The sample was suspended in 100 ml of dry toluene.

0.076 g of cyclopentadienyl ((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride(0.2 mmol) was added to the above described suspension. The addition was realized at room temperature and the reaction mixture was maintained under continuous stirring for 12 hours.

At the end of that time the suspension was transferred to a filtering plate and the yellow solid was washed with about 500 ml of toluene at room temperature. The washed solid was then maintained under vacuum for 24 hours.

The content of zirconium in the sample determined by fluorescence of X rays was 0.35% by weight.

Example 5. Reaction of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride with methylalumoxane (MAO)

A solution of 0.21 g (0.59 mmol) of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride was added to another solution of 25 ml of MAO (0.037 moles of Al), at room temperature, in 20 ml of toluene.

The reaction mixture was left at that same temperature for 2 hours and no significant change was observed. The solution was then brought to dryness and an oily residue was obtained. After washing twice with two fractions of 20 ml of hexane an orange solid residue is obtained; the solid is then dried under vacuum.

The content of aluminium and zirconium in the sample determined by fluorescence of X rays was: 2.78% of Zr and 32.3% of Al.

Example 6. Reaction of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride with TMA

3.90 ml (3.23 mmol) of TMA was added to a suspension of 0.36 g (1.07 mmol) of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride in 25 ml of dry toluene. The addition was realized drop by drop from an addition funnel at room temperature and it was immediately observed methane evolution.

Then the solution became turbid and it was observed the formation of a white product.

The reaction mixture was left for 12 hours at room temperature. The solution was separated from the white product by filtration under inert atmosphere on a porous plate. Then the solid residue was dried under vacuum for 12 hours. At the end (cyclopentadienyl) ((2-dimethylaluminoxi-ethyl)-cyclopentadienyl)] zirconium methylchloride was isolated as a dusty white solid insoluble in aliphatic solvents. (0.27 g Yield: 70%) ^{1}H-NMR: (THF d8): -0.6 (s,6H), 0.30 (s,3H), 2.7 (m,1H), 2.9 (bs,1H), 4.75 (bs,1H), 5.1 (bs,1H), 6.05 (bs,2H), 6.15 (bs,sH), Mass spectrum: M^{+}-73.05:(298):40%

Polymerization tests with cyclopentadienyl [(hydroxypropyl- cyclopentadienyl)] zirconium dichloride on silica functionalized with MAO

General conditions for the polymerization of ethylene

The ethylene polymerization reactions were carried out in a reactor Buchi of the capacity of 1 liter under anhydrous conditions. The reactor, charged with 600 ml of dry and degassed heptane, was conditioned at 70°C. Before pressurizing the reactor with ethylene it was injected the cocatalyst at a pressure of 1 atmosphere. Then the reactor was pressurized up to 3.75 atmospheres. At the end the catalyst was injected by using 0.25 atmospheres of superpression of ethylene. The polymerization reactions were maintained in these conditions of pressure (4 atmospheres) and temperature (70°C). The suspension was stirred at 1.200 rpm for fifteen or thirty minutes.

Example 7. Polymerization of ethylene

In the reactor it was injected 2 ml (3 mmol of Al) of MAO from a solution of 10% of aluminium in toluene, commercialized by Witco. To this solution it was added 0.1 g of the catalyst (cyclopentadienyl)((3-hydroxy-propyl-)-cyclopentadienyl) zirconium dichloride (5.4 μmol of Zr) on silica functionalized with MAO, prepared according to the description of example 3. The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction the medium pressure was rapidly reduced and the reaction was completed by adding acidified methanol. It was obtained 14.3 g of polymer with Mn=47,600 Mw= 188,000, Mw/Mn 3,95 (Activity: 3.24 E06 g PE/(mol Zr*hr*atm)).

Example 8. Polymerization of ethylene

In the polymerization reactor it was injected 2 ml (4.46 mmol of Al) of a TIBA solution (1.34 M in heptane). To this solution it was added 0.1 g of the catalyst (cyclopentadienyl) ((3-hydroxy-propyl)-cyclopentadienyl) zirconium dichloride supported on silica functionalized with MAO, prepared according the description of example 3 (5.4 mmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. When the reaction was finished, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 4 g of polyethylene with: Mv = 205.363, Mn =66,300 Mw = 221,200 Mw/Mn = 3,34 (Activity: 3.24 E06 g PE/(mol Zr*hr*atm)).

Example 9. Polymerization of ethylene

In the polymerization reactor it was injected 0.10 g of the catalyst (cyclopentadienyl)((3-hydroxy-propyl)-cyclopentadienyl) zirconium dichloride (5.4 mmol of Zr) supported on silica functionalized with MAO, prepared according the description of example 3. The

polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. When the reaction was finished, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 1.2 g of polyethylene with: Mv = 302.405, Mn =58,400 Mw = 273,900 Mw/Mn = 4,64 (Activity: 0.27 E06 g PE/(mol Zr*hr*atm)).

Example 10. Copolymerization of ethylene with 1-hexene

In the reactor it was injected 10 ml of 1-hexene (24.2% of comonomer in the feedstock) and 2 ml of a MAO solution of (10% by weight of aluminium 3 mmol of Al). To this solution it was added 0.1 g of the catalyst (cyclopentadienyl)(3-hydroxy-propyl) cyclopentadienyl) zirconium dichloride (5.4 μmol of Zr) supported on silica functionalized with MAO, prepared according to the description in example 3. The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction the pressure was rapidly reduced and the reaction was completed by adding acidified methanol. It was obtained 3.8 g of copolymer with 1.14% of hexene in the copolymer, Mn= 119,400 Mw= 297,800 Mw/Mn= 2,49 (Activity: 0.89 g PE/(mol Zr*hr*atm)).

Example 11. Copolymerization of ethylene with 1-hexene

The copolymerization reaction was realized by following the same proceeding described in example 10, but with the difference that it was used 2 ml of a TIBA solution in heptane (1.34 M in total aluminium)instead of the MAO solution. After 15 minutes of polymerization it was obtained 2.3 g of polymer with: Mn = 59,300 Mw = 167,400 Mw/Mn = 2,82 (0.53 E06 g PE/mol Zr*hr*atm). The content in 1-hexene in the copolymer, determined by ^{13}C-NMR, was 1.15 molar distributed at random.

Example 12. Copolymerization of ethylene with 1-hexene

The copolymerization reaction was realized by following the same proceeding described in example 10, but with the difference that no MAO solution was added. After 15 minutes of polymerization it was obtained 0.25 g of polymer (0.15 E06 g PE/mol Zr*hr*atm). The content in 1-hexene in the copolymer, determined by ^{13}C-NMR, was 0.94 molar distributed at random.

Example 13. Copolymerization of ethylene with 1-hexene

The copolymerization reaction was realized by following the same proceeding described in example 10, but with the difference that once the solvent was added and before pressurizing the reactor, it was injected 20 ml of dry 1-hexene recently distilled (39% of hexene in the feedstock). It was used 1 ml of a solution of MAO in toluene (1.5 M of total aluminium) and 0.1 g of catalyst. After 15 minutes of polymerization it was obtained 4.2 g of polymer (0.9 E06 g PE/mol Zr*hr*atm). The content in 1-hexene in the copolymer, determined by ^{13}C-NMR, was ... molar distributed at random.

Example 14. Copolymerization of ethylene with 1-hexene

The copolymerization reaction was realized by following the same proceeding described in example 13, but with the difference that it was used 2 ml of a TIBA solution in heptane (1.34 M of total aluminium) instead of the MAO solution. After 15 minutes of polymerization it was obtained 2.8 g of polymer with: Mv = 127.209, Mn =48,700 Mw = 154,300 Mw/Mn = 3,17 (0.56 E06 g PE/mol Zr*hr*atm). The content in 1-hexene in the copolymer, determined by ^{13}C-NMR, was 2.3 molar distributed at random.

Example 15. Copolymerization of ethylene with 1-hexene

The copolymerization reaction was realized by following the same procedure described in example 13, but with the difference that no MAO solution was added. After 15 minutes of polymerization it was obtained 0.1 g of polymer with: Mv = 302.415... (0.8 E05 g PE/mol Zr*hr*atm). The content in 1-hexene in the copolymer, determined by ^{13}C-NMR, was ... molar distributed at random.

Polymerization tests with (cyclopentadienyl) ((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride reacted with MAO

Example 16. Polymerization of ethylene

The polymerization reaction was realized by following the proceeding described in example 7. In the polymerization reactor it was injected 2 ml (3 mmol of Al) of MAO extracted from a solution 1.5 M in toluene. To this solution it was added 0.04 g of the catalyst (cyclopentadienyl)((2-hydroxy-ethyl)- cyclopentadienyl) zirconium dichloride, according to the description of example 5 (0.12 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 7.6 g of polyethylene with Mv =

186.839, Mn = 65,700 Mw = 218,200 Mw/Mn = 3,32 (Activity: 0.47 E06 g PE/ (mol Zr*hr*atm)).

Example 17. Polymerization of ethylene

The polymerization reaction was realized by following the procedure described in example 7. In the polymerization reactor it was injected 3 ml of TIBA solution 1.35 M in heptane. To this solution it was added 0.04 g of the catalyst (cyclopentadienyl)((2-hydroxy-ethyl)- cyclopentadienyl) zirconium dichloride reacted with MAO, prepared according to the description of example 5 (0.12 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 1.7 g of polyethylene with Mn = 67,500 Mw = 241,000 Mw/Mn = 3,57 (Activity: 0.16 E06 g PE/ (mol Zr*hr*atm)).

Polymerization tests with (cyclopentadienyl)((2-dimethylaluminoxi-ethyl)-cyclopentadienyl) zirconium methylchloride

Example 18. Polymerization of ethylene

The polymerization reaction was realized by following the proceeding described in example 7. In the polymerization reactor it was injected 2 ml of MAO solution (1.5 M aluminium in toluene). To this solution it was added 0.012 g of the (cyclopentadienyl)((2-dimethylaluminoxi-ethyl)-cyclopentadienyl) zirconium methylchloride, prepared according to the description of example 6 (0.30 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 6.1 g of polyethylene (Activity: 0.20 E06 g PE/ (mol Zr*hr*atm)).

Example 19. Polymerization of ethylene

The polymerization reaction was realized by following the procedure described in example 7. In the polymerization reactor it was injected 3 ml of TIBA solution (1.35 M in heptane). To this solution it was added 0.100 g of the (cyclopentadienyl)((2-dimethylaluminoxi-ethyl)- cyclopentadienyl) zirconium methylchloride, prepared according to the description in example 6 (4.8 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15

minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 3.3 g of polyethylene (Activity: 0.10 E06 g PE/ (mol Zr*hr*atm)).

Polymerization tests with (cyclopentadienyl)((2-hydroxy-ethyl)- cyclopentadienyl) zirconium dichloride on silica functionalized with TMA

Example 20. Polymerization of ethylene

The polymerization reaction was realized by following the procedure described in example 7. In the polymerization reactor it was injected 3 ml of MAO solution (1.5 M aluminium in toluene. To this solution it was added 0.012 g of the (cyclopentadienyl)((2-hydroxy-ethyl)- cyclopentadienyl) zirconium dichloride on silica functionalized with TMA, prepared according to the description of example 4 (4.8 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 2.1 g of polyethylene (Activity: 0.44 E06 g PE/ (mol Zr*hr*atm)).

Example 21. Polymerization of ethylene

The polymerization reaction was realized by following the procedure described in example 7. In the polymerization reactor it was injected 3 ml of MAO extracted from a solution 1.34 M in toluene. To this solution it was added 0.100 g of the (cyclopentadienyl)((2-hydroxy-ethyl)- cyclopentadienyl) zirconium dichloride on silica functionalized with TMA, prepared according to the description in example 4 (4.8 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 0.16 g of polyethylene (Activity: 0.9 E05 g PE/ (mol Zr*hr*atm)).

Example 22. Polymerization of ethylene

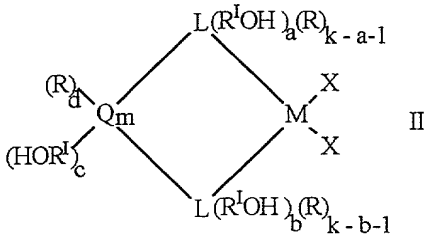
The polymerization reaction was realized by following the procedure described in example 7. In the polymerization reactor it was injected 1 ml of TIBA solution (1.34 M in heptane) and 2 ml of MAO solution (1.5 M aluminium in toluene). To this solution it was added 0.200 g of (cyclopentadienyl)((2-hydroxy-ethyl)-cyclopentadienyl) zirconium dichloride on silica functionalized with TMA, prepared according to the description of

example 4 (4.8 μmol of Zr). The polymerization reaction was maintained at a temperature of 70°C and an ethylene pressure of 4 atmospheres for 15 minutes. At the end of the reaction, the pressure was rapidly reduced and acidified methanol was added to the medium. It was obtained 2.2 g of polyethylene with: Mv = 122.737, Mn = 74,400 Mw =244,200 Mw/Mn = 3,28 (Activity: 0.26 E06 g PE/ (mol Zr*hr*atm)).

CLAIMS

1. Heterogeneous catalytic component obtainable by reacting a porous inorganic support with a metallocene compound characterized in that the metallocene compound is defined by the following general formulas:

$$(LR_k)_z[LR_{k-f}(R^IOH)_f]_xMX_y \qquad I$$



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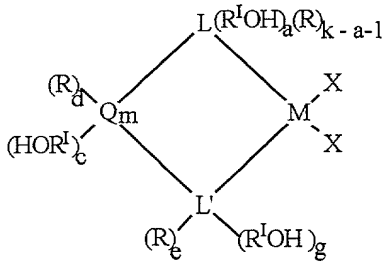


III

wherein:

L, equal to or different from each other, is selected from the group comprising: cyclopentadienyl, indenyl, tetrahydroindenyl, fluorenyl, octahydrofluorenyl or benzoindenyl;

each **R** is independently selected from hydrogen, C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} alkylaryl, C_8-C_{20} arylalkenyl, linear or branched, optionally substituted by 1 to 10 halogen atoms, or a group SiR^{II}_3;

each $\mathbf{R^I}$, equal to or different from each other, is a divalent aliphatic or aromatic hydrocarbon group containing from 1 to 20 carbon atoms, optionally containing from 1 to 5 heteroatoms of groups 14 to 16 of the periodic table of the elements and boron ;

each **Q** is independently selected from B, C, Si, Ge, Sn;

M is a metal of group 3, 4 or 10 of the Periodic Table, Lanthanide or Actinide;

each **X** is independently selected from: hydrogen, chlorine, bromine, OR^{II}, NR^{II}_2, C_1-C_{20} alkyl or C_6-C_{20} aryl ;

each R^{II} is independently selected from C_1-C_{20} alkyl , C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} arylalkenyl or alkylaryl, linear or branched; R^{II} is methyl, ethyl, isopropyl;

L' is N or O;

when L is cyclopentadienyl **k** is equal to 5, when L is indenyl k is equal to 7, when L is fluorenyl or benzoindenyl k is equal to 9, when L is tetrahydroindenyl k is equal to 11 and when L is octahydrofluorenyl, k is equal to 17;

z is equal to 0, 1 or 2;

x is equal to 1, 2 or 3;

y is equal to 1, 2 or 3;

x + y + z is equal to the valence of **M**;

m is an integer which can assume the values 1, 2, 3 or 4;

a and **b** are integers whose value ranges from 0 to k-1;

f is an integer whose value ranges from 1 to k;

g is 0 or 1;

c and **e** are equal to 0 or 1;

a + b + c is at least 1;

a + g + c is at least 1;

d is equal to 0, 1 or 2;

when **Q** is B then **c + d** = 1;

when **Q** is C, Si, Ge or Sn, then **c + d** = 2;

when **L'** is N, then **g + e** = 1;

when **L'** is O, then **g** = 0 and **e** = 0.

2. Heterogeneous catalytic component according to claim 1 wherein R^I is: C_1-C_{20} alkylene, C_3-C_{20}cycloalkylene, C_6-C_{20} arylene, C_7-C_{20} alkenyl, C_7-C_{20} arylalkylene, or alkylarylene, linear or branched, or a group SiR^{II}_2;

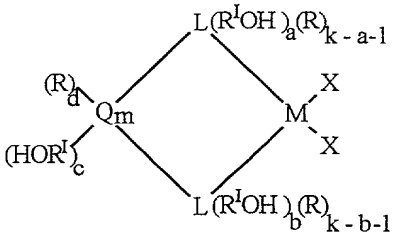
3. Heterogeneous catalytic component according to claim 1 wherein R^IOH is selected from: CH_2-CH_2OH, CH_2-CH_2-CH_2OH, O-CH_2-CH_2OH, $SiMe_2$-CH_2-CH_2OH or $SiMe_2$-CH_2-CH_2CH_2OH.

4. Heterogeneous catalytic component according to claims 1-2 wherein M is titanium, zirconium or hafnium.

5. Heterogeneous catalytic component according to claims 1-3 wherein the inorganic support is treated with alumoxane or trialkylaluminum.

6. Heterogeneous catalytic component obtainable by reacting an alumoxane or a trialkylaluminum with a metallocene compound belonging to one of the following general formulas:

$(LR_k)_z[LR_{k-f}(R^IOH)_f]_xMX_y$ I



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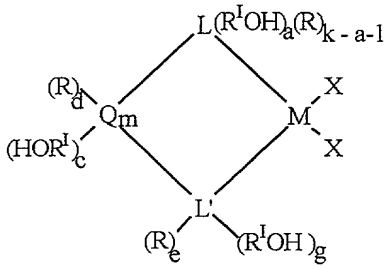


III

wherein:

L, equal to or different from each other, is selected from the group comprising: cyclopentadienyl, indenyl, tetrahydroindenyl, fluorenyl, octahydrofluorenyl or benzoindenyl;

each **R** is independently selected from hydrogen, C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} alkylaryl, C_8-C_{20} arylalkenyl, linear or branched, optionally substituted by 1 to 10 halogen atoms, or a group SiR^{II}_3;

each $\mathbf{R^I}$, equal to or different from each other, is a divalent aliphatic or aromatic hydrocarbon group containing from 1 to 20 carbon atoms, optionally containing from 1 to 5 heteroatoms of groups 14 to 16 of the periodic table of the elements and boron ;

each **Q** is independently selected from B, C, Si, Ge, Sn;

M is a metal of group 3, 4 or 10 of the Periodic Table, Lanthanide or Actinide;

each **X** is independently selected from: hydrogen, chlorine, bromine, OR^{II}, NR^{II}_2, C_1-C_{20} alkyl or C_6-C_{20} aryl ;

each R^{II} is independently selected from C_1-C_{20} alkyl , C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} arylalkenyl or alkylaryl, linear or branched; R^{II} is methyl, ethyl, isopropyl;

L' is N or O;

when L is cyclopentadienyl **k** is equal to 5, when L is indenyl k is equal to 7, when L is fluorenyl or benzoindenyl k is equal to 9, when L is tetrahydroindenyl k is equal to 11 and when L is octahydrofluorenyl, k is equal to 17;

z is equal to 0, 1 or 2;

x is equal to 1, 2 or 3;

y is equal to 1, 2 or 3;

x + **y** + **z** is equal to the valence of **M**;

m is an integer which can assume the values 1, 2, 3 or 4;

a and **b** are integers whose value ranges from 0 to k-1;

f is an integer whose value ranges from 1 to k;

g is 0 or 1;

c and **e** are equal to 0 or 1;

a + **b** + **c** is at least 1;

a + **g** + **c** is at least 1;

d is equal to 0, 1 or 2;

when **Q** is B then **c** + **d** = 1;

when **Q** is C, Si, Ge or Sn, then **c** + **d** = 2;

when **L'** is N, then **g** + **e** = 1;

when **L'** is O, then **g** = 0 and **e** = 0.

7. Heterogeneous catalytic component according to claims 1-6 wherein in the metallocene compound at least one L is a fluorenyl or octahydrofluorenyl ring.

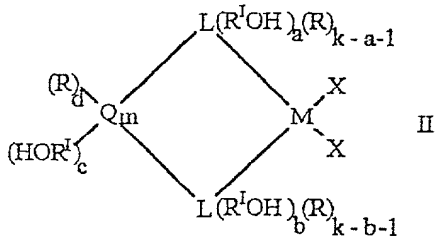
8. Heterogeneous catalytic system comprising the heterogeneous catalytic component of claims 1-7 and a cocatalyst selected from the group consisting of: alkylaluminoxane, trilakylaluminum, Lewis acid and mixtures thereof.

9. Process for the polymerization of alpha olefins in slurry, in gas phase, in bulk or in solution characterized by the use of the catalyst of claim 8.

ABSTRACT

Heterogeneous catalytic component obtainable by reacting a porous inorganic support with a metallocene compound characterized in that the metallocene compound is defined by the following general formulas:

$$(LR_k)_z[LR_{k-f}(R^IOH)_f]_xMX_y \qquad I$$



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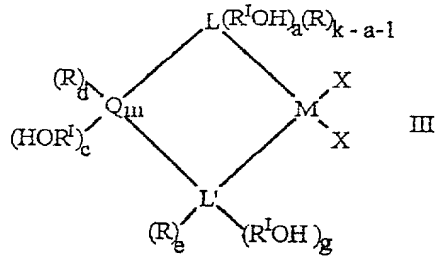

III

wherein:

L, equal to or different from each other, is selected from the group comprising: cyclopentadienyl, indenyl, tetrahydroindenyl, fluorenyl, octahydrofluorenyl or benzoindenyl; each **R** is independently selected from hydrogen, C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} alkylaryl, C_8-C_{20} arylalkenyl, linear or branched, optionally substituted by 1 to 10 halogen atoms, or a group SiR^{II}_3; each $\mathbf{R^I}$ equal to or different from each other is a divalent aliphatic or aromatic hydrocarbon group containing from 1 to 20 carbon atoms, optionally containing from 1 to 5 heteroatoms of groups 14 to 16 of the periodic table of the elements and boron; each **Q** is independently selected from B, C, Si, Ge, Sn; **M** is a metal of group 3, 4 or 10 of the Periodic Table, Lanthanide or Actinide; each **X** is independently selected from: hydrogen, chlorine, bromine, OR^{II}, NR^{II}_2, C_1-C_{20} alkyl or C_6-C_{20} aryl; each $\mathbf{R^{II}}$ is independently selected from C_1-C_{20} alkyl, C_3-C_{20} cycloalkyl, C_6-C_{20} aryl, C_3-C_{20} alkenyl, C_7-C_{20} arylalkyl, C_7-C_{20} arylalkenyl or alkylaryl, linear or branched; R^{II} is methyl, ethyl, isopropyl; **L'** is N or O; when L is cyclopentadienyl k is equal to 5, when L is indenyl k is equal to 7, when L is fluorenyl or benzoindenyl k is equal to 9, when L is tetrahydroindenyl k is equal to 11 and when L is

octahydrofluorenyl, k is equal to 17; **z** is equal to 0, 1 or 2; **x** is equal to 1, 2 or 3; **y** is equal to 1, 2 or 3; **x** + **y** + **z** is equal to the valence of **M**; **m** is an integer which can assume the values 1, 2, 3 or 4; **a** and **b** are integers whose value ranges from 0 to k-1; **f** is an integer whose value ranges from 1 to k; **g** is 0 or 1; **c** and **e** are equal to 0 or 1; **a** + **b** + **c** is at least 1; **a** + **g** + **c** is at least 1; **d** is equal to 0, 1 or 2; when **Q** is B, then **c** + **d** = 1; when Q is C, Si, Ge or Sn, then **c** + **d** = 2; when **L'** is N, then **g** + **e** = 1; when **L'** is O, then **g** = 0 and **e** = 0.

PATENT

Attorney's Docket No. B-3645 617074-8

COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT, SUPPLEMENTAL, DIVISIONAL, CONTINUATION, OR CIP)

As a below named inventor, I hereby declare that:

TYPE OF DECLARATION

This declaration is of the following type: *(check one applicable item below)*

[X] original
[ ] design
[ ] supplemental

NOTE: If the declaration is for an International Application being filed as a divisional, continuation or continuation-in-part application, do not check next item; check appropriate one of last three items.

[ ] national stage of PCT

NOTE: If one of the following 3 items apply, then complete and also attach ADDED PAGES FOR DIVISIONAL, CONTINUATION, OR CIP.

[ ] divisional
[ ] continuation
[ ] continuation-in-part (CIP)

INVENTORSHIP IDENTIFICATION

WARNING: If the inventors are each not the inventors of all the claims an explanation of the facts, including the ownership of all the claims at the time the last claimed invention was made, should be submitted.

My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor *(if only one name is listed below)* or an original, first and joint inventor *(if plural names are listed below)* of the subject matter which is claimed and for which a patent is sought on the invention entitled:

TITLE OF INVENTION

PREPARATION AND USE OF HETEROGENEOUS CATALYST COMPONENTS FOR OLEFINS POLYMERIZATION

SPECIFICATION IDENTIFICATION

the specification of which: *(complete (a), (b) or (c))*

(a) [X] is attached hereto.

(b) [ ] was filed on _____ as [ ] Serial No. 0 / _____ or [ ] Express Mail No., *as Serial No. not yet known,* _____ and was amended on _____*(if applicable)*.

NOTE: Amendments filed after the original papers are deposited with the PTO which contain new matter are not accorded a filing date by being referred to in the declaration. Accordingly, the amendments involved are those filed with the application papers or, in the case of a supplemental declaration, are those amendments claiming matter not encompassed in the original statement of invention or claims. See 37 CFR 1.67.

(c) [ ] was described and claimed in PCT International Application No. _____ filed on _____ as amended under PCT Article 19 (1) on _____ *(if any)*.

ACKNOWLEDGMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code Federal Regulations § 1.56.

[ ] In compliance with this duty there is attached an information disclosure statement 37 CFR 1.97.

PRIORITY CLAIM

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign applications(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

(complete (d) or (e))

(d) [ ] no such applications have been filed.
(e) [X] such applications have been filed as follows.

NOTE: Where item (c) is entered above and the International Application which designated the U.S. claimed priority check item (e), enter the details below and make the priority claim.

EARLIEST FOREIGN APPLICATION(S), IF ANY, FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN(S)) PRIOR TO THIS U.S. APPLICATION

COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 37 USC 119
EPO	98500106.4	29 April 1998	[X] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO

ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN(S)) PRIOR TO THIS U.S. APPLICATION

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. *(List name and registration number)*

Richard P. Berg, Reg. No. 28,145
William R. Evans, Reg. No. 25,858
Mavis S. Gallenson, Reg. No. 32,464
Peter D. Galloway, Reg. No. 27,885
Kam C. Louie, Reg. No. 33,008
Richard J. Paciulan, Reg. No. 28,248
John Palmer, Reg. No. 36,885
William C. Boling, Reg. 41,625

(check the following item, if applicable)

[ ] Attached as part of this declaration and power of attorney is the authorization of the above-named attorney(s) to accept and follow instructions from my representative(s).

SEND CORRESPONDENCE TO:
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c/o LADAS & PARRY
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DIRECT TELEPHONE CALLS TO:
(Name and telephone number)

Richard P. Berg
(323) 934-2300

DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE(S)

Full name of **sole or first inventor** Gerardo Hidalgo Llinás

Inventor's signature _____

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Full name of **third joint inventor**, if any _____

Inventor's signature _____

Date _____ Country of Citizenship _____

Residence _____

Post Office Address _____

CHECK PROPER BOX(ES) FOR ANY OF THE FOLLOWING ADDED PAGES(S) WHICH FORM A PART OF THIS DECLARATION

[ ] Signature for third and subsequent joint inventors. *Number of pages added* ____

[ ] Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor. *Number of pages added* ____________________________________

[ ] Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47. *Number of pages added* _

***

[ ] Added pages to combined declaration and power of attorney for divisional, continuation-in-part (CIP) application.
Number of pages added ______

***

[ ] Authorization of attorney(s) to accept and follow instructions from representative.

***

If no further pages form a part of this Declaration then end this Declaration with this page and check the following item.

[X] This declaration ends with this page.